

Date Opened: 01 April 2013

Job #: 940
Project: Ski Basket
Type: AS350/AS355Approval: SH08-16
Drawing List: DCL940-3, Rev. 0


Fabrication and Assembly Drawing(s)	Description
94010, Rev. 0	Basket Ass'y
94011, Rev. 0	Basket Body Ass'y
94012, Rev. 0	Basket Lid Ass'y
94023, Rev. 0	Attachment Hoop
94030, Rev. 0	Hoop
84255, Rev. 1	Handle Installation
84261, Rev. 1	Handle Bar Ass'y
84262, Rev. 1	Handle Bracket Ass'y
70405, Rev. 3	Lid Step Modification
70406, Rev. 2	Front end Cutout mod.

Complete material tracking information on attached pages.

Work Order pre-completion Inspection:

Project is on Approval Limitation Record:	Y ✓
Document Control List revision level matches (or exceeds) STC:	Y ✓
Drawings revision levels match Document Control List:	Y ✓
Purchase order or Work order source is recorded for each part/ass'y:	Y ✓
Tests and inspections specifically called out on drawings are complete:	Y NA
Release tags associated with all fabricated parts are attached:	Y ✓
All mounting hardware and supplies are included:	Y ✓


List all non-conformities raised: _____

Inspector Signature: 

Date: 12 APR 2013

Drawing: **94010** Revision **0**
 Assembly: **94010-01** **Cargo Basket Ass'y (Quick-Release)**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	94010-01	Cargo Basket Assembly			
. 1	94011-01	Basket Body Assembly	Below		
. 1	94012-01	Basket Lid Assembly	Below		
. 1	84255-01	Handle Bar Installation	Below		
. 1	36280-01	Brace Assembly	9-2081 Brace	12059	
. 1	MS20001P4	Piano Hinge		12066	
. 1	94027-01	Placard	0.063 Sheet, 6061-T6 Aluminum	11102	
. 4	49205-14	Bumper	Argus Industries Bumper	11010	
. A/R	CR3213-5-02	Cherry Rivet		12055	
. 8	CR3523-5-02	Cherry Rivet		12087	
. 4	CR3213-4-02	Cherry Rivet		12032	
. 4	96710-01	Fitting	Alternate to Ancra 40088-14	WO2012-44	
. 8	NAS1149FO663P	Washer		12052	
. 1	AN3-15A	Bolt		12052	
. 1	AN3-17A	Bolt		12052	
. 3	NAS1149FO363P	Washer		12067	
. 2	AN970-3	Washer		12032	
. 2	MS21044N3	Nut		12032	

Processes	Per	Mat'ls Used	Inspection	Signature
Riveting	AC43.13-1B	CR Rivets		
Final Inspection	Drawing 94010			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **94011** Revision 0
 Assembly: **94011-01** Basket Body Ass'y (Quick-Release)

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	94011-01	Basket Body Assembly			
. A/R	--	Tube	4130 Steel, 3/4" x 0.035 Sqr. Tube	12123	
. A/R	--	Tube	4130 Steel, 1/2" x 0.035 Sqr. Tube	12123	
. 4	94030-01	Hoop	4130 Steel, 1/2" x 0.035 Sqr. Tube	12123	
. 2	94023-01	Attachment Hoop			
. . 1	--	Tube	4130 Steel, 1/2" x 0.035 Sqr. Tube	12123	
. . 1	--	Tube	4130 Steel, 1.0" x 0.065 Sqr. Tube	12045	
. . 1	94023-05	Stud	1018 Mild Steel, 5/8" Dia.	12056	
. . 1	94023-07	Stud	1018 Mild Steel, 5/8" Dia.	12056	
. . 1	76423-04	Cap	1018 Mild Steel, 0.050" Sheet	9010	
. 1	84262-01	Handle Bracket Assembly	Below		
. 1	49215-01	Spacer	1018 Steel, 1/2" Rod	12056	
. A/R	3/4-16F	Mesh	Expanded carbon steel	12130	


Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Powder Coat	Drawing 94011			
Final Inspection	Drawing 94011			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **94012** Revision **0**
Assembly: **94012-01** **Basket Lid Ass'y (Quick-Release)**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	94012-01	Basket Lid Assembly			
. A/R		Tube	4130 Steel, 3/4" x 0.035 Sqr. Tube	12123	
. 1	49216-01	Spacer	1018 Steel, 1/2" Rod	12056	
. 1	84262-01	Upper Handle Bracket Assembly	Below		
. 1	36204-10	Placard Bracket	1018 Steel, 0.035" Sheet	9010	
. A/R	3/4-16F	Mesh	Expanded carbon steel	12065	

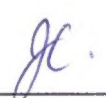
Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Powder Coat	Drawing 94012			
Final Inspection	Drawing 94012			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **84255** **Revision 1**
Assembly: **84255-01** **Handle Installation**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	84255-01	Handle Installation			
. 1	84261-01	Handle Bar Assembly	Below		
. 2	84267-01	Bracket	Delrin, 3/4" Sheet	WO2012-36	
. 2	36278-01	Spring (1 left, 1 right)	304 Stainless, 1/16" Dia Music Wire	12033	
. 2	36275-01	Bushing	SAE 660 Bronze, 5/16" Dia	11030	
. 2	AN3-12A	Bolt		13017	
. 4	AN3-11A	Bolt		13017	
. 12	AN960-10	Washer		12132	
. 6	MS21044N3	Nut		12132	


Processes	Per	Mat'ls Used	Inspection	Signature
Final Inspection	Drawing 84255			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **84261** **Revision 1**
Assembly: **84261-01** **Handle Bar Assembly**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	84261-01	Handle Bar Assembly			
. 1	36277-01	Handle Bar	316 Stainless, 1.0 x 0.065 Rnd. Tube	12093	
. 2	84265-01	Lever	304 Stainless, 0.105 Sheet	10036	
. 2	36274-01	Bushing	304 Stainless, 7/16" x 0.065 Rnd. Tube	11057	
. 2	MS20615-4M3	Rivet		7039	


Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Final Inspection	Drawing 84261			

Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **84262** **Revision 1**
Assembly: **84262-01** **Handle Bracket Assembly**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	84261-01	Handle Bracket Assembly			
. 4	84272-01	Bushing	4130 Steel, 5/16" x 0.058 tube	11049	
. 4	36273-01	Lid Bracket	321 Stainless, 0.050 Sheet	10037	
. 2	36275-02	Support	304 Stainless, 5/16" Rod	11093	

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER308L		
Final Inspection	Drawing 84262			

Tag incomplete parts with Work Order # when stored between processes.


Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **70405** **Revision 3**
Assembly: **70405-01** **Lid Step Modification**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	70405-01	Lid Step Modification			
. 10	70405-03	Tube	4130 Steel, 1/2" x 0.035 Sqr. Tube	12123	
. 1	70405-04	Tread Plate	3003 Aluminum Tread Plate, 0.063"	12118	
. A/R	CR3213-4-2	Cherry Rivet		12032	

Note: Step is installed on all bays of lid.

Note: Remainder of assembly listed on drawing 94012

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Final Inspection	Drawing 70405			

Tag incomplete parts with Work Order # when stored between processes.


Tag complete parts / assemblies with Release Tag prior to storage.

Drawing: **70406** **Revision 2**
Assembly: **70406-01** **Front End Cutout Modification**

Qty Per	Part #	Description	Material	P.O./W.O.	Checked
1 Total	70406-01	Front End Cutout Modification			
. 1	70406-03	Tube	4130 Steel, 1/2" x 0.035 Sqr. Tube	12123	
. 1	70406-04	Tube	4130 Steel, 1/2" x 0.035 Sqr. Tube	12123	
. A/R	3/4-16F	Mesh	Expanded carbon steel	12065	

Note: Cutout on front when installed on the left.

Note: Cover plate provided for installation on rightt.

Processes	Per	Mat'ls Used	Inspection	Signature
Welding	AMS 2685C	Welding Rod ER70S-2		
Final Inspection	Drawing 70406			


Tag incomplete parts with Work Order # when stored between processes.

Tag complete parts / assemblies with Release Tag prior to storage.




WO# 7013-15

Approved Manufacturing Facility 73-04

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.
4. Organization Name and Address AERO Design Ltd. – 2013 39th Avenue NE, Calgary, Alberta, T2E 6R7				5. Work Order/Contract/Invoice WO2013-15	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work
	Cargo Basket	94010-01	1	94001-23	New
12. Remarks Modified with walkway on lid and LH front end cutout IAW DCL704					
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
<input type="checkbox"/> Non approved design data specified in block 12.					
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature	
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 12 Apr 2013		14c. Approved Organization Number	
				14d. Name	
				14e. Date (dd/mmm/yyyy)	
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

CAPITALE

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 2013 39 th Avenue NE, Calgary, Alberta, T2E 6R7					5. Work Order/Contract/Invoice WO2013-15	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Cargo Basket	94010-01	1	94001-19	New	
12. Remarks Modified with walkway on lid IAW DCL704						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke		13e. Date (dd/mmm/yyyy) 18 Apr 2013		14d. Name		14e. Date (dd/mmm/yyyy)
<p style="text-align: center;">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

HELIX WEST

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		

NOTES

- ENGRAVE 0.007 DEEP AS FOLLOWS:
"QUICK RELEASE BASKET" - 0.125 HIGH
"EUROCOPTER AS350 & AS355 SERIES" - 0.080 HIGH
"S/N 94001-XX" - 0.080 HIGH
"MAXIMUM PERMISSIBLE LOAD" - 0.125 HIGH
"300 LBS/136 KG" - 0.200 HIGH
"AERO DESIGN LTD." - 0.125 HIGH
"CALGARY, ALBERTA, CANADA" - 0.080 HIGH
"403-250-8027" - 0.080 HIGH

DRILL #30 (0.129)
4 PLACES

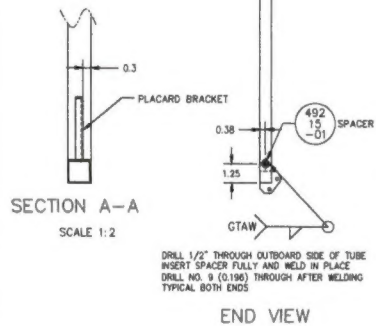


01 PLACARD

94027-01	01	PLACARD	6061-T6 ALUMINUM	QQ-A-250/11	0.063 SHEET
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

LIST OF MATERIALS

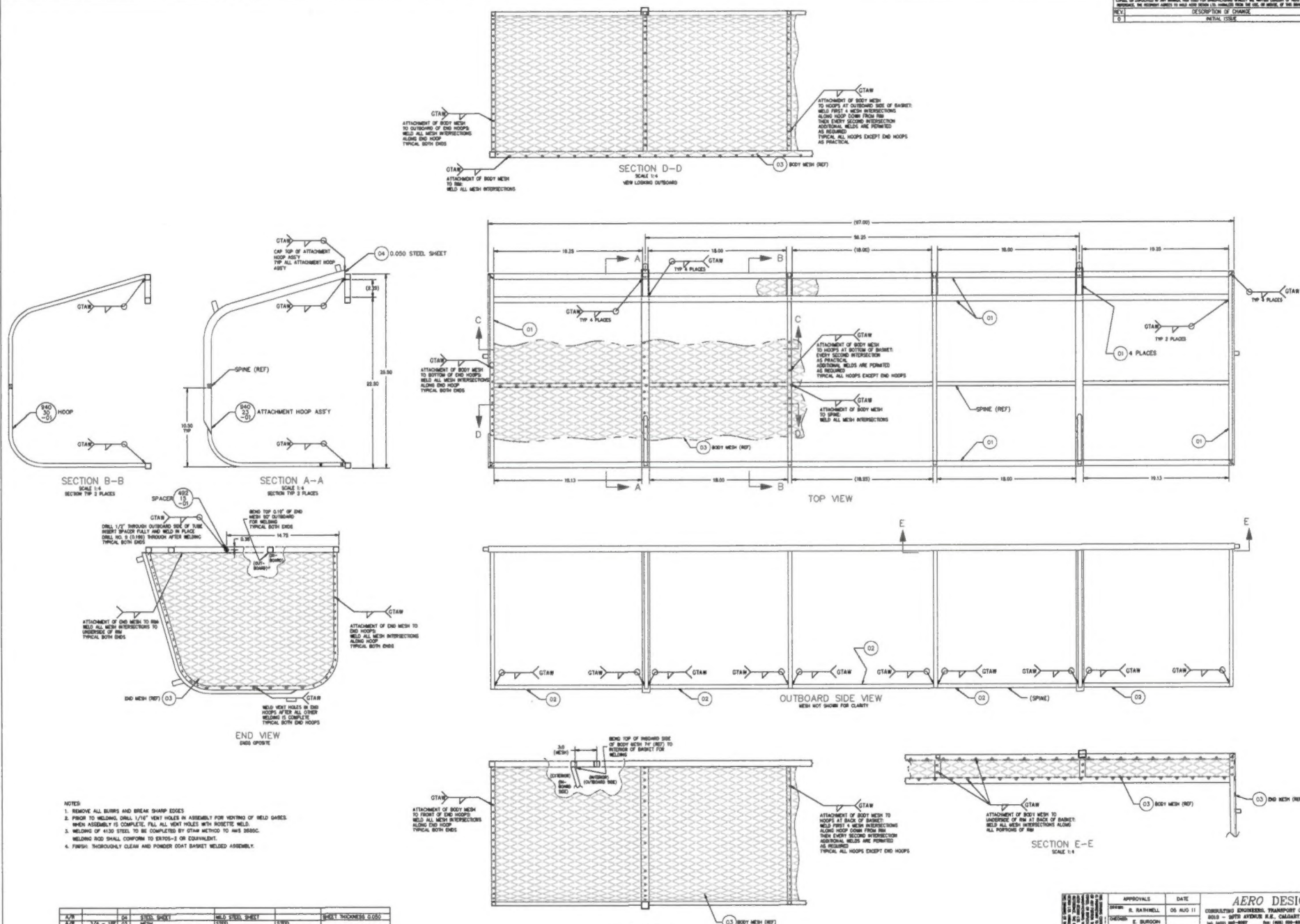
THIS DRAWING CONTAINS INFORMATION AND DATA WHICH IS PROPRIETARY TO AERO DESIGN LTD. THIS DRAWING, OR ANY PORTION THEREOF, MAY NOT BE REPRODUCED, COPIED, OR DUPLICATED IN ANY MANNER, NOR USED FOR MANUFACTURING WITHOUT THE WRITTEN CONSENT OF AERO DESIGN LTD. BY ACCEPTING THIS DRAWING FOR REFERENCE, THE RECIPIENT AGREES TO HOLD AERO DESIGN LTD. HARMLESS FROM THE USE, OR MISUSE, OF THIS DRAWING OR THE INFORMATION CONTAINED THEREON.	APPROVALS		DATE		AERO DESIGN LTD.				
	DRAWN: R. RATHWELL		OCT 3, 2011		CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M				
	CHECKED: E. BURGAIN				2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7				
					tel: (403) 250-8027 fax: (403) 250-8333				
					www.aerodesign.ca				
NOTICE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:				EUROCOPTER AS350 & AS355 SERIES LARGE QUICK RELEASE CARGO BASKET PLACARD				
	DECIMALS		ANGLES		SCALE 1 : 1		DWG. SIZE	DWG. NO.	REV.
	X.XXX ±0.010		±1/2°		SHEET 1 OF 1		A1	94027	0
	X.XX ±0.03								
X.X ±0.1									

[illegible]

- NOTES:
1. REMOVE ALL BURRS AND BREAK SHARP EDGES
 2. PRIOR TO WELDING, DRILL 1/8" VENT HOLES IN ASSEMBLY FOR VENTING OF WELD GASES. WHEN ASSEMBLY IS COMPLETE, FILL ALL VENT HOLES WITH ROSETTE WELD.
 3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C. WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
 4. FINISH: THOROUGHLY CLEAN AND POWDER COAT LID WELDED ASSEMBLY.

<div>IT IS HEREBY TO BE AGREED THAT THE DESIGNER SHALL BE RESPONSIBLE FOR THE DESIGN OF THE STRUCTURE. THE CONTRACTOR SHALL BE RESPONSIBLE FOR THE CONSTRUCTION OF THE STRUCTURE. THE OWNER SHALL BE RESPONSIBLE FOR THE PAYMENT OF THE CONTRACT PRICE. THE DESIGNER SHALL NOT BE RESPONSIBLE FOR THE CONSTRUCTION OF THE STRUCTURE. THE CONTRACTOR SHALL NOT BE RESPONSIBLE FOR THE DESIGN OF THE STRUCTURE. THE OWNER SHALL NOT BE RESPONSIBLE FOR THE CONSTRUCTION OF THE STRUCTURE.</div> <div>DESIGNER'S SIGNATURE: _____ DATE: _____ DRAWN BY: _____ CHECKED BY: _____</div>	APPROVALS _____	DATE _____	<div>AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 590M 3015 - 30TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2C 0B7 TEL (403) 350-8587 FAX (403) 350-8583 www.aerodesign.ca</div>			
	DRAWN: R. RATHWELL	05 AUG 11				
	CHECKED: E. BURGION					
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS: .XXX ±0.010 .XX ±0.03 .X ±0.1		ANGLES: ±1/2"	AS350 & AS355 SERIES QUICK RELEASE CARGO BASKET LD ASSEMBLY		
SCALE 1 : 4 SHEET 1 OF 1		DWG. SIZE A1	DWG. NO. 94012	REV. 0		

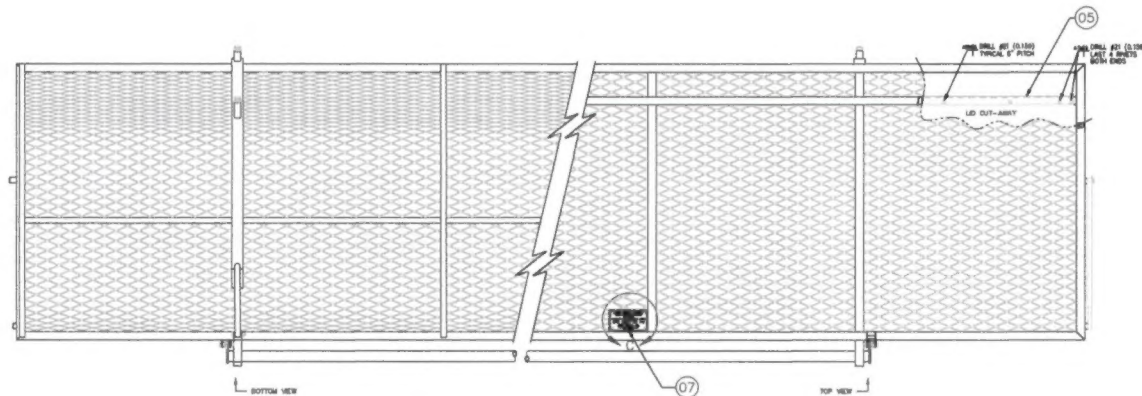
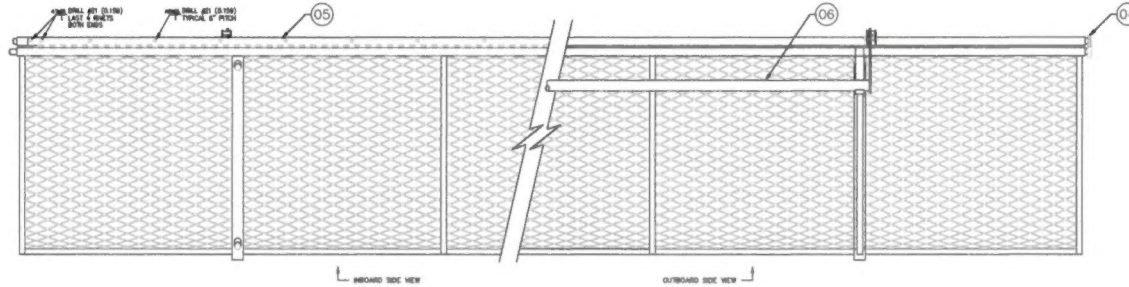
REV	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



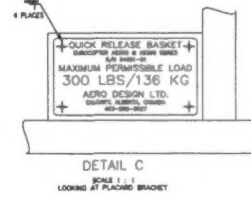
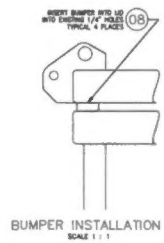
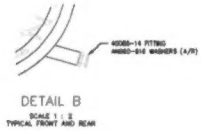
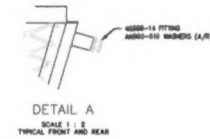
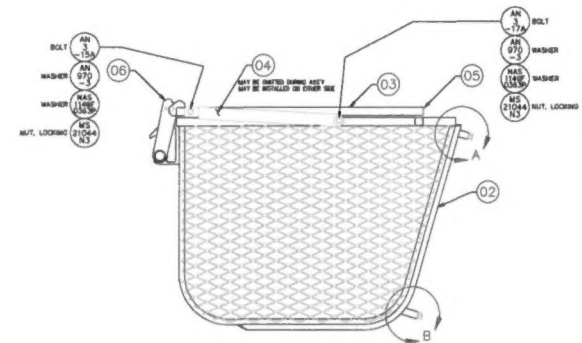
			04	3700, SH-RT	4610, 3700, SH-RT		SH-RT THICKNESS 0.050
N/M	3/8" - 10"	(3)	MSH	3700	3700		
N/M	1/2" - 10"	(3)	MSH	4610	4610		
N/M	3/8" - 10"	(3)	HOOP				
N/M	1/2" - 10"	(3)	HOOP				
N/M	6021-01	(3)	ATTACHMENT HOOP	4130 STEEL COND. H	MS-1-0736		0.5 X 0.036 50M TUBE
N/M	6021-01	(3)	SQUARE TUBE	4130 STEEL COND. H	MS-1-0736		1.39 X 0.035 50M TUBE
N/M	6021-01	(3)	BASHER TIE ASSEMBLY				
	PART NO.	ITEM	DESCRIPTION	MATERIAL/NOTE	MATERIAL SPEC		STOCK SIZE
CITY				LIST OF MATERIALS			

APPROVALS	DATE	AERO DESIGN LTD.	
BY: R. BATHWELL	08 JUL 11	CONSTRUCTION, TRANSPORTATION, AERIAL PHOTOGRAPHY, AIR MAIL	
DESIGNED BY: E. BURTON		1610 - 50TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2B 0B7	
		TEL: (403) 248-0267 FAX: (403) 248-0268 www.aerodesign.ca	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		AS330 & AS335 SERIES QUICK RELEASE CARGO BASKET BASKET ASSEMBLY	
DECIMALS	ANGLES	SCALE 1 : 4	REV.
0.008 ±0.010	±1/2°	A0	94011 0
0.005 ±0.003		SHEET 1 OF 1	
0.001 ±0.1			

REV	DESCRIPTION OF CHANGE	INITIALS	DATE
1			



94010
10
01 CARGO BASKET ASSEMBLY - RH



NOTE:
1. DIMENSIONS OF COMPONENTS AND COMPLETE ASSEMBLY ARE DETERMINED IN PREVIOUS STEPS.

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
1	84010-01	CARGO BASKET ASSEMBLY - RH				

BASIC CODE	DASH NO. FOR DIMENSIONS	APPROVALS	DATE
REF. WAS 583	8. BATHWELL	30 OCT 2011	
C-COUNTERSINK	8. BATHWELL	30 OCT 2011	
INST-# OF SHEETS	DASH NO. FOR DIMENSIONS		
TO BE IMPLIED			
BASIC CODES:			
84010-01	QUICK RELEASE BASKET		
84010-02	QUICK RELEASE BASKET		
84010-03	QUICK RELEASE BASKET		
84010-04	QUICK RELEASE BASKET		
84010-05	QUICK RELEASE BASKET		
84010-06	QUICK RELEASE BASKET		
84010-07	QUICK RELEASE BASKET		
84010-08	QUICK RELEASE BASKET		
84010-09	QUICK RELEASE BASKET		
84010-10	QUICK RELEASE BASKET		
84010-11	QUICK RELEASE BASKET		
84010-12	QUICK RELEASE BASKET		
84010-13	QUICK RELEASE BASKET		
84010-14	QUICK RELEASE BASKET		
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84010-85	QUICK RELEASE BASKET		
84010-86	QUICK RELEASE BASKET		
84010-87	QUICK RELEASE BASKET		
84010-88	QUICK RELEASE BASKET		
84010-89	QUICK RELEASE BASKET		
84010-90	QUICK RELEASE BASKET		
84010-91	QUICK RELEASE BASKET		
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84010-96	QUICK RELEASE BASKET		
84010-97	QUICK RELEASE BASKET		
84010-98	QUICK RELEASE BASKET		
84010-99	QUICK RELEASE BASKET		
84010-100	QUICK RELEASE BASKET		

